

**The University of Alabama in Huntsville**  
**ECE Department**  
**CPE 628 01**  
**Fall 2008**  
**Homework #5 Solution**

5.11(15), 5.12(15), 5.13(15), 5.16(15), 5.18(20), 5.19(20)

- 5.11 Given  $R_0 = \{01101111\}$  and  $R_I = \{00110001\}$ : When using ones count testing, we obtain  $OC(R_0) = 6$  and  $OC(R_I) = 3$ . Because  $OC(R_0) \neq OC(R_I)$ , this fault can be detected. The aliasing probability is:

$$P_{OC}(6) = (C(8, 6) - 1) / (2^8 - 1) = 27 / 255 = 0.11$$

When using transition count testing, we obtain  $TC(R_0) = 3$  and  $TC(R_I) = 3$ . Because  $TC(R_0) = TC(R_I)$ , this fault cannot be detected. The aliasing probability is:

$$P_{TC}(3) = (2C(7, 3) - 1) / (2^8 - 1) = 69 / 255 = 0.27$$

- 5.12 Given  $f(x) = 1 + x + x^4$  and  $M = \{10011011\}$ , we obtain the fault-free signature  $R = \{1011\}$ . For the faulty sequence  $M' = \{11111111\}$  or  $M'(x) = 1 + x + x^2 + x^3 + x^4 + x^5 + x^6 + x^7$ , by polynomial division  $M'(x) = q'(x)f(x) + r'(x)$ , we can obtain  $q'(x) = x + x^2 + x^3$ , and  $r'(x) = 1 + x^2 + x^3$ . Thus, the faulty signature  $R' = \{1011\}$ . Since  $R' = R$ , the fault is undetected.

Another solution can be deduced by using error sequence  $E$  where  $E = M + M' = \{01100100\}$  or  $E(x) = x + x^2 + x^5$ . By polynomial division, we obtain  $E(x) = xf(x)$ . Since  $f(x)$  divides  $E(x)$ , this fault is undetected.

- 5.13 Given  $M_0' = \{00010\}$ ,  $M_1' = \{00010\}$ ,  $M_2' = \{11100\}$ , and  $M_3' = \{10000\}$ . By  $M'(x) = M_0'(x) + xM_1'(x) + x^2M_2'(x) + x^3M_3'(x)$ , we have  $M' = \{00110000\}$  or  $M'(x) = x^2 + x^3$ . The faulty signature  $R' = \{0011\}$ . For  $M = \{10011011\}$  and fault-free signature  $R = \{1011\}$ , because  $R' \neq R$ , this fault is detected.

- 5.16 (1) Before inserting test point: For the stuck-at-0 fault present at  $X_3$ , all inputs of the AND gate,  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$  and  $X_6$ , need to be 1. We need a 1 at  $X_3$  to activate the stuck-at-0 fault and a 1 for each other input to propagate the faults. So the detection probability of a stuck-at-0 fault at  $X_3$  is  $1/64$  ( $= 1/2 * 1/2 * 1/2 * 1/2 * 1/2 * 1/2$ ).

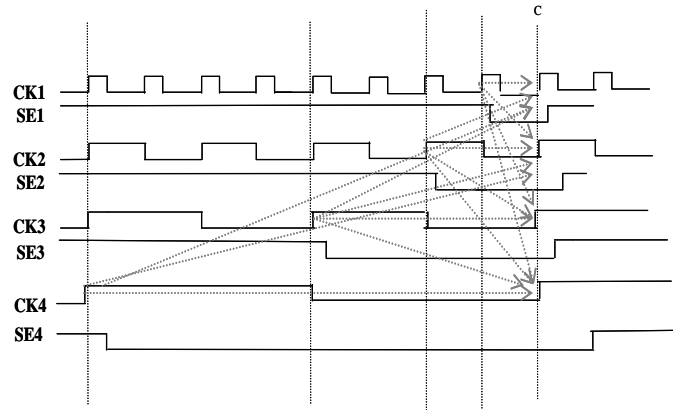
For the stuck-at-1 fault present at  $X_6$ , input  $X_6$  needs to be 0 to activate the fault, and all other inputs of the AND gate,  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ , and  $X_5$ , must be set to 1 to propagate the fault. So the detection probability of stuck-at-one fault at  $X_6$  is  $1/64$  ( $= 1/2 * 1/2 * 1/2 * 1/2 * 1/2 * 1/2$ ).

(2) After inserting test point:

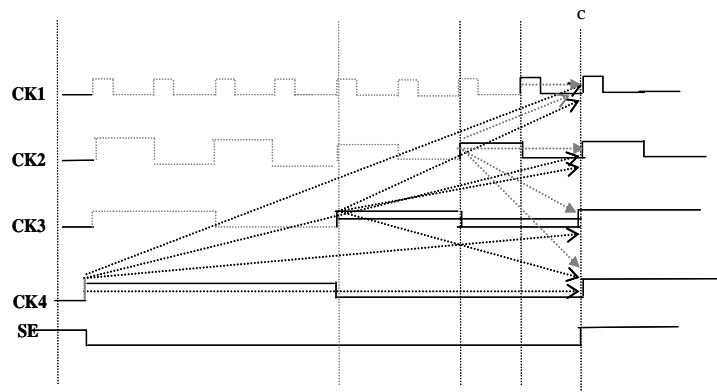
For the stuck-at-0 fault present at  $X_3$ , input  $X_3$  needs to be 1 to activate the fault. Inputs  $X_1$  and  $X_2$  need to be 1 and the control point needs to be 0 to propagate the fault. So the detection probability of the stuck-at-0 fault at  $X_3$  is  $1/16$  ( $= 1/2 * 1/2 * 1/2 * 1/2$ ).

For the stuck-at-1 fault present at  $X_6$ , input  $X_6$  needs to be 0 to activate the fault. Assume that another input of the OR gate (with control point) is A, and the OR gate output is B. To propagate the stuck-at-1 at  $X_6$ , inputs  $X_4$ ,  $X_5$ , and B must be set to 1. Thus, either A or the control point need to be 1. The probability of 1 at B is  $9/16$  ( $= 1 - 7/8 * 1/2$ ). So the detection probability of the stuck-at-one fault at  $X_6$  is  $9/128$  ( $= 9/16 * 1/2 * 1/2 * 1/2$ ).

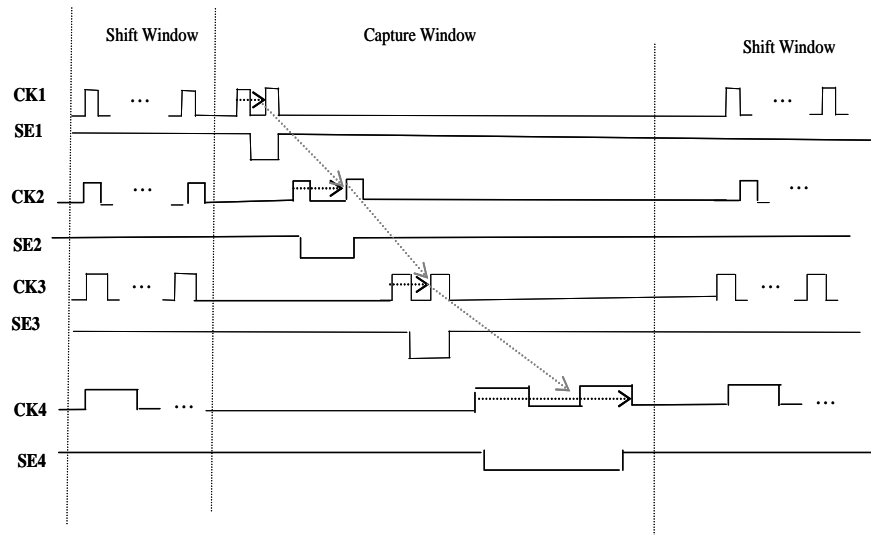
5.18 Aligned skewed-load in capture:



Aligned double-capture - I:



5.19 Staggered skewed-load:



Staggered double-capture:

